



## **Sheet Rubber Products**

# Trelleborg Sheet Rubber Products

**Trelleborg are specialists in Polymer Technology and are one of the world's leading suppliers of high grade, quality rubber sheeting.**

**Our products are used world wide, in a range of applications throughout many market sectors.**



Because of our continued investment in state of the art production technology, Trelleborg customers can expect our products to be of the highest level of quality and consistency.

Trelleborg Engineered Systems also provides you, our customer, with 'peace of mind', because you are dealing with a competent and reliable supplier.

**Trelleborg are able to supply all of your Sheet Rubber requirements.**

The products featured in this catalogue are sourced from our global production facilities and held in stock at our warehouses in Brisbane and Perth.

Because of this, our Australian and New Zealand agents are able to supply immediate 'off shelf delivery' for many of these items, in either cut form or full rolls.

Should you need Sheet Rubber grade not listed in this catalogue, please contact your local representative to discuss your requirements.



Our quality and manufacturing procedures are strictly in accordance with ISO 9001 + ISO 14001 and Trelleborg's extensive R&D facilities are available to investigate new products and materials, to meet the needs of our customers.



## Trelleborg Insertion Rubbers

These grades are suitable for all general purpose rubber applications including Washers, Seals and Gasketing, Dust and Rock Curtains, Bowling Ditch Rubber, Conveyor Skirting and many other uses where a flexible material is required.

Trelleborg Insertion Rubbers Selection Specifications	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm
<p><b>Natural Rubber Insertion - Commercial</b> General purpose Natural Rubber reinforced with cotton plies for increased tear resistance. Uses include gaskets, washers, seals, dust curtains and any application where reasonable abrasion resistance, compression and rebound properties are required. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm x 1 ply, 3mm x 1 ply, 3mm x 2 ply, 4.5mm x 2 ply, 6mm x 2 ply, 6mm x 4 ply and 9mm x 2 ply.</p>	1.55	70 +/-5	3.5	300	12
<p><b>Natural Rubber Insertion - Nylon</b> High strength Natural Rubber reinforced with high strength (90gm/ m2) nylon monofilament fabric. With excellent tear, weather and leakage resistance, this product is especially suitable for high quality gasket or exterior applications. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm x 1 ply, 3mm x 1 ply, 3mm x 2 ply, 4.5mm x 2 ply, 6mm x 2 ply, 6mm x 4 ply and 9mm x 2 ply. Also available in 10 mtr long x 1500mm wide rolls in 3mm x 2 ply and 6mm x 2 ply. Also available in 10mtr long x 2000mm wide rolls in 3mm x 1 ply and 6mm x 2 ply.</p>	1.5	70 +/-5	3.5	200	12
<p><b>Neoprene Insertion - Polyester</b> Premium grade Chloroprene reinforced with high strength polyester fabric. Neoprene has superior properties in relation to heat, fire, oil and weathering. The addition of polyester reinforcement provides additional tear and blow out resistance. Applications include seals, gaskets and other applications in exposed conditions. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm x 1 ply, 3mm x 1 ply, 4.5mm x 2 ply and 6mm x 2 ply.</p>	1.42	70 +/-5	6.5	250	17

# Trelleborg Insertion Rubbers

(Continued)

Trelleborg Insertion Rubbers Selection Specifications	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm
<p><b>Nitrile Insertion - Polyester</b> Premium grade Nitrile reinforced with high strength polyester fabric. Nitrile has superior properties in relation to oil and petroleum based applications. The addition of polyester reinforcement provides additional tear and blow out resistance. Applications include seals, gaskets and other applications in fuel exposed conditions. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm x 1 ply and 3mm x 1 ply.</p>	1.28	60 +/-5	10	350	25
<p><b>Natural White Faced Insertion - Cotton</b> Premium grade Natural Rubber reinforced with high strength cotton fabric. White rubber one side and black the other allows this rubber to be used in a variety of uses e.g. mud flaps and high wear flooring applications. 10 mtr long x 1200mm wide rolls. Available in one size 6mm x 4 ply.</p>	1.61	68 +/-5	4	200	20



## Trelleborg Natural Rubbers

Natural Rubber is obtained from liquid Latex extracted from rubber trees. It has excellent mechanical properties including Tensile Strength, Elasticity, Abrasion and Tear Resistance. It is often used where Low Compression Set and High Resilience and Rebound properties are required. Natural Rubber has good resistance to acids, alkalis and salts but is not recommended for oil or hydrocarbon contact. Maximum continuous temperature 70 degrees C.

Trelleborg Natural Rubbers Selection Specifications	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Natural Rubber Commercial</b> General purpose Natural Rubber used for gaskets, washers and seals. It also can be used in any application where general rebound, tensile and elongation properties are required. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm and 6mm thick.</p>	1.55	70 +/-5	3.5	300	12	-20 to +65
<p><b>Natural Pure Gum Rubber</b> Premium grade unfilled Natural Rubber with superior mechanical properties. Used where a soft highly flexible rubber is required. 10 mtr x 1200mm wide rolls. Available in sizes 3mm, 4.5mm and 6mm thick.</p>	1.5	70 +/-5	3.5	200	12	-40 to +70
<p><b>White Hygienic Natural Rubber</b> Specially formulated blend of Natural Rubber and SBR compounded to meet FDA regulations. Used in the food industry where non-marking food quality rubber is required. 10 mtr long x 1200mm rolls. Available in sizes 1.5mm, 3mm, 4.5mm and 6mm thick.</p>	1.42	70 +/-5	6.5	250	17	-20 to +70
<p><b>Natural Rubber Dust Cloth</b> High grade Natural Rubber with excellent resistance to weathering. This rubber is specifically formulated for use as a dust seal in fully exposed environments but can be used where a high stretch UV resistant material is required. 20 mtr long x 1500mm wide rolls. Available in 2mm thick only.</p>	1.08	40 +/- 5	20	600	35	-20 to +70
<p><b>Natural Rubber Sponge</b> Premium grade open cell Natural Rubber sponge moulded with a heavy fabric finish and skin both sides. This product has excellent resistance to compression set. 915mm wide rolls with lengths varying with thickness. Available in sizes 6mm, 9mm, 12mm, 19mm and 25mm thick.</p>	0.52	N/A	0.59	200	N/A	-20 to +50

## Trelleborg Synthetic Rubbers

The name Synthetic Rubbers covers a vast range of man made elastomers, each developed to take rubber into applications beyond its normal capability. Better heat, oil, chemical and ozone resistance can be achieved whilst still maintaining the general elastomeric properties of rubber.

<b>Trelleborg Synthetic Rubbers Selection Specifications</b>	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Neoprene Rubber</b> Premium grade Chloroprene (CR) Rubber with improved weathering, heat and oil resistance when compared to Natural Rubbers. Uses include gaskets, seals and exposed applications where better resistance to these effects are required. 10 mtr long x 1200mm wide rolls. Available in sizes 0.8mm, 1.5mm, 2.4mm, 3mm, 4.5mm, 6mm, 7.9mm, 9mm, 12mm, 16mm, 19mm and 25mm thick. Also available in 10 mtr long x 2000mm wide rolls in 3mm and 6mm thick.</p>	1.45	70 +/-5	5	300	17	-20 to +100
<p><b>Nitrile Rubber</b> Premium grade Acrylonitrile-Butadiene with excellent resistance to low aromatic hydrocarbons. Uses include gaskets and seals in areas in continuous contact with mineral oils or petroleum based fuels. Please seek technical assistance prior to use with aggressive solvents. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm, 6mm and 9mm thick.</p>	1.25	65 +/- 5	10	300	50	-30 to +110
<p><b>White Nitrile</b> Premium grade White Acrylonitrile-Butadiene with excellent resistance to low aromatic hydrocarbons. Uses include gaskets and seals in the food industry for applications in continuous contact with animal fats, mineral oils or petroleum based fuels. Please seek technical assistance prior to use with aggressive solvents. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm and 6mm thick.</p>	1.4	60 +/- 5	8	400	18	-35 to +110

# Trelleborg Synthetic Rubbers

(Continued)

<b>Trelleborg Synthetic Rubbers Selection Specifications</b>	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>EPDM</b> High grade Ethylene-Propylene-Diene-Monomer with excellent resistance to UV, ozone and weathering. This rubber is ideally suited for uses in fully exposed environments. EPDM also has extended temperature resistance making it also suited to gaskets handling warm/hot fluids. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm, 6mm, 9mm and 12mm thick.</p>	1.31	70 +/- 5	7	300	20	-40 to +120
<p><b>EPDM - Peroxide Cured</b> Premium grade synthetic rubber utilising peroxide as the curing agent instead of sulphur. This gives this material superior properties in respect to chemical resistance and temperature resistance. 10 mtr long x 1200mm wide rolls. Available in 3mm thick as standard.</p>	1.17	60 +/- 5	8	250	20	- 20 to +140
<p><b>EPDM - Potable Water</b> Premium grade synthetic specifically formulated to meet the requirements of AS/NZ 4020. Uses include gaskets, seals and any application where the rubber is in direct contact with drinking water for human consumption. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm and 6mm thick. Also available in 1400mm wide x 10 mtr rolls in 3mm thick.</p>	1.18	70 +/- 5	11	250	27	-20 to +120
<p><b>EPDM Dust Cloth</b> High grade Ethylene-Propylene-Diene-Monomer with excellent resistance to UV, ozone and weathering. This rubber is specifically formulated for use as a dust seal in fully exposed environments but can be used where a high stretch, UV resistant material is required. EPDM also has extended temperature resistance making it also suited to gaskets handling warm/hot fluids. 20mtr long x 1400mm wide rolls. Available in 2mm thick only.</p>	1.17	50 +/- 5	9	450	23	-20 to +120

## Trelleborg Specialty Synthetic Rubbers

These synthetic polymer materials have been designed to withstand the most hostile environments in which elastomers can be used. They are manufactured to the highest standards and only original, non-blended polymer materials have been used in these formulations. Superior heat, acid, oil, solvent and chemical resistance can be achieved whilst maintaining good elastomeric properties.

<b>Trelleborg Specialty Synthetic Rubbers Selection Specifications</b>	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Butyl Rubber</b> Premium grade Bromo Butyl Rubber with superior chemical and heat resistant properties. This material also has very good resistance to weathering. Uses include gaskets and linings for chemical pipes and mixing tanks. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm and 6mm thick.</p>	1.2	60 +/-5	9	500	40	-40 to +130
<p><b>Hypalon Rubber</b> Premium grade Chloro-Sulfonyl-Polyethylene with excellent resistance to chemicals, acids and temperature. Uses include gaskets and lining of chemical tanks and piping. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm and 6mm thick.</p>	1.32	60 +/- 5	8	350	20	-35 to +110
<p><b>Viton A</b> Premium grade Fluoro Elastomer that combines elastomeric properties with excellent resistance to a wide range of aggressive chemicals. It also has superior UV and weathering properties. Viton A is produced with 66% fluorine saturation. Uses include gaskets and seals where aggressive chemicals and high temperature resistance is required. 10 mtrs long x 1200mm wide rolls. Available in sizes 0.8mm, 1.5mm, 3mm, 6mm and 9mm thick.</p>	1.98	72 +/- 5	5	250	12	-10 to +250
<p><b>Viton B</b> Premium grade Fluoro Elastomer that combines elastomeric properties with excellent resistance to a wide range of aggressive chemicals. It also has superior UV and weathering properties. Viton B has 68% fluorine saturation providing superior properties over Viton A. Uses include gaskets and seals where aggressive chemicals and high temperature resistance is required. 10mtr long x 1200mm wide rolls. Available in 3mm thick only as standard.</p>	2.09	70 +/- 5	6	200	15	-10 to +250



# Trelleborg Specialty Synthetic Rubbers

(Continued)

Trelleborg Specialty Syntehtic Rubbers Selection Specifications	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Silicone - Red</b> Totally synthetic rubber, its main attribute being the retention of elasticity over a temperature range of -75 degrees C to + 232 degrees C. Uses include gaskets and seals or any application requiring a rubber to withstand both high and low temperatures. Silicone is non-toxic and resistant to UV and weathering. 10 mtr long x 1200mm wide rolls. Available in 1.5mm, 3mm, 4.5mm, 6mm and 8mm thick.</p>	1.3	60 +/- 5	7	300	17	-75 to +200
<p><b>Silicone - White and Translucent</b> Totally synthetic rubber, its main attribute being the retention of elasticity over a temperature range of -75 degrees C to + 232 degrees C. Uses include gasketing and sealing or any application requiring a rubber to withstand both high and low temperatures. Silicone is non toxic and resistant to UV and weathering. 10 mtr long x 1200mm wide rolls. Available in 1.5mm, 3mm and 6mm thick.</p>	1.16	60 +/- 5	7	300	18	-75 to +230
<p><b>Silicone Vacuum Blanket</b> Premium grade high strength, high elasticity Silicone Rubber. Specifically manufactured for use in vacuum forming machines. Can withstand high temperatures with repeated stretch cycles. Cut to size required - max width 1800mm. Available in 2.2mm and 3.2mm thick.</p>	1.15	50 +/- 5	9	800	20	-75 to +232



# Trelleborg Skirting Rubbers

FRAS, Soft and Slab are 1500mm wide x 30mtr lengths.

Slit Sizes of Natural are available: 6mm x 100mm, 150mm, 200mm, 250mm, 300mm  
 9mm x 100mm, 150mm, 200mm, 250mm, 300mm  
 12mm x 100mm, 150mm, 200mm, 250mm, 300mm  
 16mm x 100mm, 150mm, 200mm, 250mm, 300mm  
 19mm x 100mm, 150mm, 200mm, 250mm, 300mm

<b>Trelleborg Skirting Rubbers Selection Specifications</b>	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Slit Natural Skirting Rubber</b>                      A general grade Natural/SBR Rubber designed to prevent spillage at conveyor loading points. It can also be used in many other general purpose applications. 30 mtr long rolls in widths of 100mm, 150mm, 200mm, 250mm and 300mm and available in 6mm, 9mm, 12mm, 16mm and 19mm thick.</p>	1.5	75 +/-5	3.5	300	12	-10 to +65
<p><b>Natural Slab Skirting Rubber</b>                      An above average grade of Natural Rubber used for spillage and dust control in conveyor systems. 30 mtr long x 1500mm wide rolls. Available in 6mm, 10mm, 12mm, 16mm, 19mm and 25mm thick.</p>	1.35	60 +/- 5	5	300	22	-30 to +70
<p><b>FRAS Skirting Rubber</b>                      A high grade Neoprene Rubber compounded to have Fire Resistant Anti-Static properties. Designed mainly for use in underground coal mines to reduce the risk of explosion due to static discharge. 30 mtr long x 1500mm wide rolls. Available in 6mm, 9mm, 12mm and 19mm thick. Also available 12mm x 150mm wide and 12mm x 200mm wide in 30 mtr long rolls.</p>	1.38	65 +/- 5	12	300	20	-30 to +90
<p><b>Soft Natural Skirting Rubber</b>                      A high grade softer Natural Rubber with superior tensile and elongation properties. Used around conveyor systems in applications where higher wear resistance and higher flexibility is required. 30 mtr long x 1500mm wide rolls. Available in 6mm, 9mm, 12mm, 19mm and 25mm thick. Also available 12mm x 150mm wide and 12mm x 200mm wide in 30 mtr long rolls.</p>	1.2	50 +/- 5	10	500	25	-40 to +70

## Trelleborg Lining Rubbers

The natural rubbers listed below have been compounded to provide superior abrasion resistance and excellent mechanical properties. The main application for these rubber materials is as an abrasion resistant lining in 40 duro and 60 duro hardness however, due to their superior elastomeric properties, these rubbers have applications in many other areas.

Trelleborg Lining Rubbers Selection Specifications	Specific Gravity	Hardness (shore A)	Tensile Strength Mpa	Elongation at break %	Tear Strength N/mm	Working Temperature Degree C
<p><b>Chutex</b> High grade pink Natural Rubber with excellent mechanical properties, low compression set and high resilience. It has high abrasion resistant qualities and comes with a cloth impression on one side to aid bonding. 10 mtr long x 1200mm wide rolls. Available in sizes 3mm, 6mm, 9mm, 12mm and 19mm thick.</p>	1.15	45 +/-5	15	550	25	-40 to +70
<p><b>T Line 38</b> Premium grade pink Natural Rubber with excellent mechanical properties, low compression set and high resilience. It has excellent abrasion resistant qualities and comes buffed on one side to aid bonding. 10 mtr long x 1200mm wide rolls. Available in sizes 3mm, 6mm, 9mm, 12mm, 19mm and 25mm thick.</p>	0.98	38 +/- 5	24	750	40	-40 to +70
<p><b>T Line 40</b> Premium grade pink Natural Rubber with excellent mechanical properties, low compression set and excellent resilience. It has high abrasion resistant qualities and is smooth both sides. 10 mtr long x 1200mm wide rolls. Available in sizes 1.5mm, 3mm, 4.5mm, 6mm, 9mm, 12mm, 19mm and 25mm thick.</p>	1.05	40 +/- 5	18.6	600	20	-40 to +70
<p><b>T Lin 60</b> High grade black Natural Rubber with excellent mechanical properties, low compression set and high resilience. It has high abrasion resistant qualities and comes buffed on one side to aid bonding. 10 mtr long x 1200mm wide rolls. Available in sizes 3mm, 6mm, 9mm, 12mm, 19mm and 25mm thick.</p>	1.15	60 +/- 5	15	550	70	-40 to +85

## Trelleborg Sheet Rubbers

Trelleborg's Brisbane factory has the ability to produce quality sheet rubber to your specifications.

Current manufacturing capabilities are:

- **Smooth (Talc) finish**
- **Fabric finish both sides**
- **Maximum width 1150mm wide**
- **Thickness range 0.3mm – 6.0 mm in roll form and up to 100mm thick in sheet form (tooling may be required)**
- **Most rubber types and hardness requirements**
- **Most basic colours available**
- **Cured or Uncured sheet**

High grade Natural Rubber, Neoprene, Nitrile, Hypalon, Gum Sheet, EPDM, Butyl and Silicone sheet rubber can be produced to most Australian, British or International Standards.

We also have laboratory facilities to run basic mechanical testing and provide test reports and certificates of conformity.

The benefits of local production are the short lead times and the relatively low minimum order quantities.

Please note however that all locally produced sheet is made to order and no local stock is held of these items.



## Properties of Trelleborg Rubber Compounds

This table is provided as a general guide to the properties of compounds containing natural and synthetic rubbers.

Most compounds used in the manufacture of sheet rubber contain about 60% by weight of rubber, the balance is made up of chemicals, each

contributing something to the physical properties of the finished product, or as an aid in processing.

The selection of these components is very much a matter of compromise since the full achievement of one property is usually at the expense of another.

Common Name	ASTM Designation	Composition	General Properties
Natural	NR	Isoprene, natural	Excellent physical properties including abrasion and low temperature resistance. Poor resistance to petroleum based fluids.
Neoprene	CR	Chloroprene	Good weather resistance. Flame retarding. Moderate resistance to petroleum based fluids. Good physical properties.
Nitrile	NBR	Acrylonitrile butadiene	Excellent resistance to petroleum based fluids. Moderate resistance to aromatics. Good physical properties.
EPDM	EPDM	Ethylene-propylene-diene-terpolymer	Excellent ozone, chemical and ageing characteristics. Poor resistance to petroleum based fluids.
SBR	SBR	Styrene-butadiene	Good physical properties including abrasion resistance. Poor resistance to petroleum based fluids.
Butyl	IIR	Isobutene-isoprene	Very good weathering resistance. Low permeability to air. Good physical properties. Poor resistance to petroleum based fluids.
Hypalon	CSM	Chloro-sulfonyl-polyethylene	Excellent ozone, weathering and acid resistance. Good abrasion and heat resistance. Poor resistance to petroleum based fluids.
Chlorobutyl	CIIR	Chloro-isobutene-isoprene	Very good weathering resistance. Low permeability to air. Good physical properties. Poor resistance to petroleum based fluids.
Silicone	VMQ	Silicone Rubber	Excellent heat, ozone, weathering resistance. Good physical properties.
Viton	FKM	Fluoro-elastomer	Excellent chemical and heat resistance. Outstanding ozone, oxidation and weathering resistance.

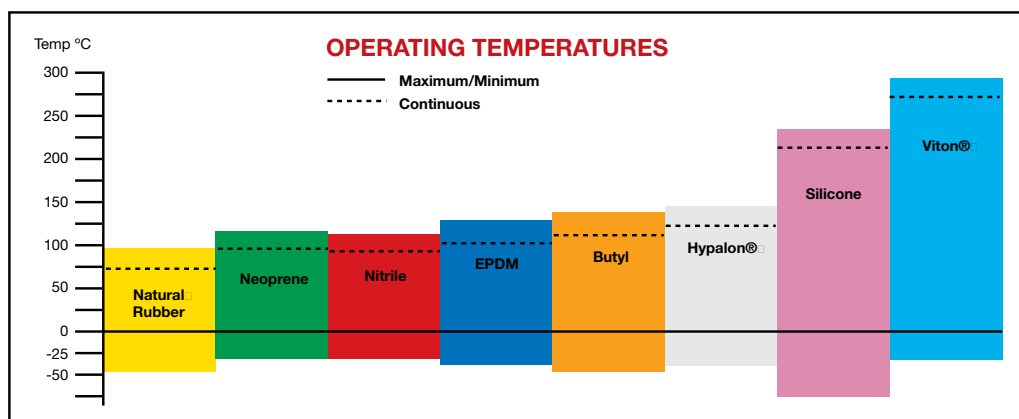
## Trelleborg Sheeting - Selection Criteria

Application	Natural/SBR	Neoprene	Nitrile	EPDM	Butyl	Hypalon®	Silicone	Vitone®
Petrol	Poor	Poor	Good	Poor	Poor	Poor	Poor	Excellent
Lubricating Oils	Poor	Fair	Good	Poor	Poor	Fair	Good	Excellent
Acid	Fair	Fair	Good	Excellent	Excellent	Excellent	Fair	Good
Alkali	Fair	Fair	Fair	Good	Excellent	Excellent	Fair	Fair
Hydraulic Fluid	Phosphates	Poor	Poor	Poor	Good	Good	Fair	Good
	Silicates	Poor	Good	Good	Fair	Fair	Good	Poor
Abrasion Resistance	Excellent	Good	Good	Good	Good	Good	Fair	Good
Tear Strength	Good	Good	Good	Fair	Good	Fair	Poor	Fair
Impact Resistance	Excellent	Good	Fair	Good	Good	Good	Fair	Fair
Resilience	Excellent	Good	Good	Good	Fair	Good	Poor	Fair
Impermeable to Gases	Fair	Good	Good	Good	Excellent	Excellent	Poor	Excellent
Compression Set	Good	Good	Good	Fair	Fair	Fair	Good	Good

This is a general guide only. If in doubt please consult us.

## Material Tolerances And Yields

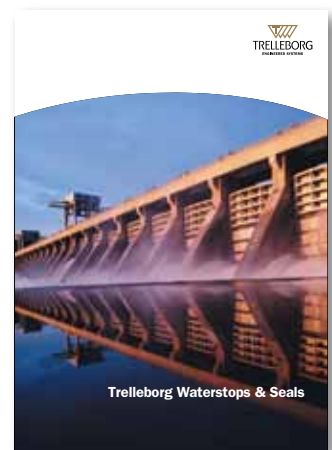
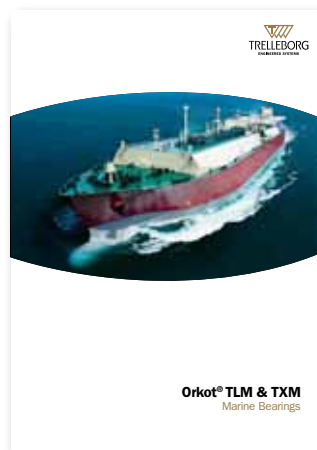
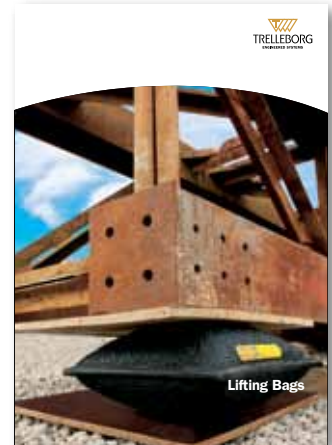
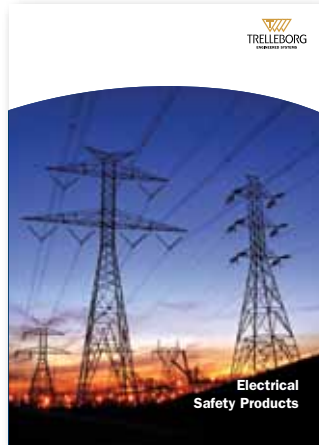
In today's competitive markets, yields are of vital importance. With this in mind we have a policy of stocking a wide range of thicknesses and roll widths to give our customers maximum choice with clear tolerance definitions.



Thickness Tolerances			Roll Length Tolerances		Roll Width Tolerances	
Over	Upto	Tolerance +/-	Length (mm)	Tolerance +/-	Length (mm)	Tolerance +/-
0.5mm	2mm	0.2mm	1000mm	50mm	900mm	18mm
2mm	3mm	0.3mm	5000mm	250mm	1000mm	20mm
3mm	6mm	0.4mm	10000mm	500mm	1220mm	24mm
6mm	10mm	0.5mm	20000mm	1000mm	1300mm	26mm
10mm	15mm	0.8mm			1400mm	28mm
15mm	25mm	1.0mm				

## Other Trelleborg Products

Trelleborg Engineered Systems Australia uses its extensive engineering skills and experience to develop, manufacture, market and distribute engineered solutions to leading customers in Australia and Global Markets.





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